



Bergamid™ B70 TM-X Nat

Polyamide 6

Key Characteristics

Product Description	
PA6 compound with Impact Modifier	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Impact Modified
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.10 g/cm ³	1.10 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	363000 psi	2500 MPa	ISO 527-2
Tensile Stress (Yield)	9430 psi	65.0 MPa	ISO 527-2
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	8.1 ft·lb/in ²	17 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	320 °F	160 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	140 °F	60.0 °C	ISO 75-2/A
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Holding Pressure	7250 to 14500 psi	50.0 to 100 MPa

Notes

¹ Typical values are not to be construed as specifications.

² +0.02